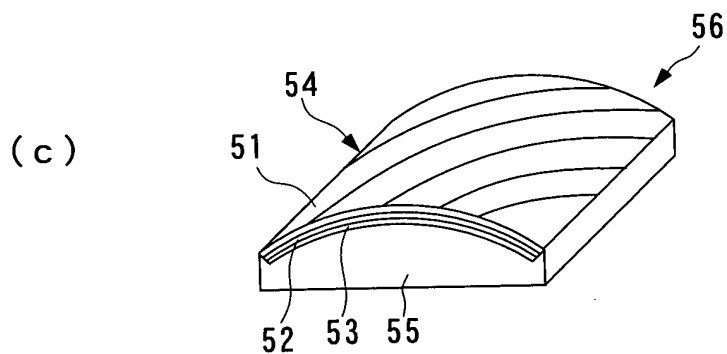
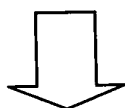
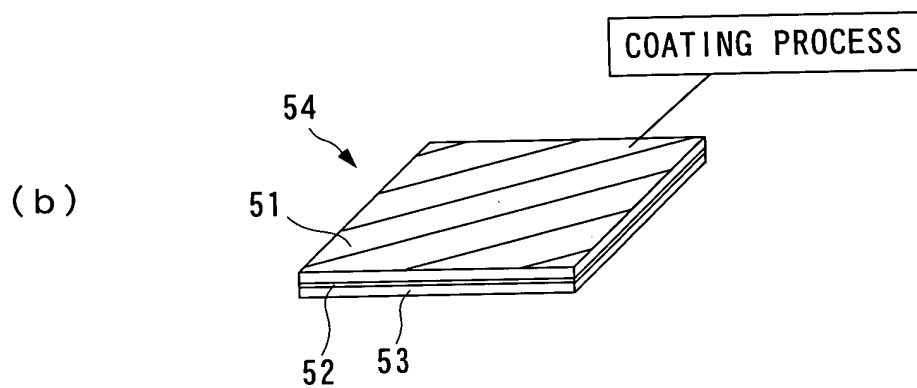
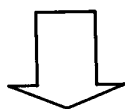
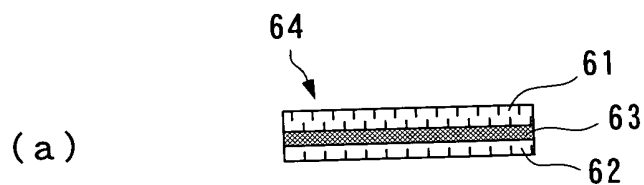


FIG. 1  
PRIOR ART

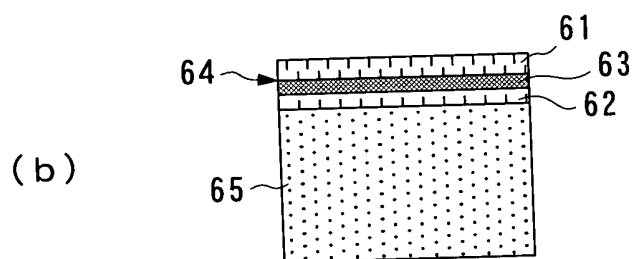


09852997-091901  
T06T60-26629860

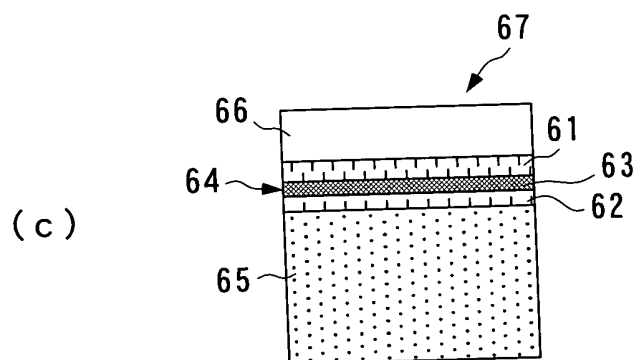
FIG. 2  
PRIOR ART



INJECTION MOLDING

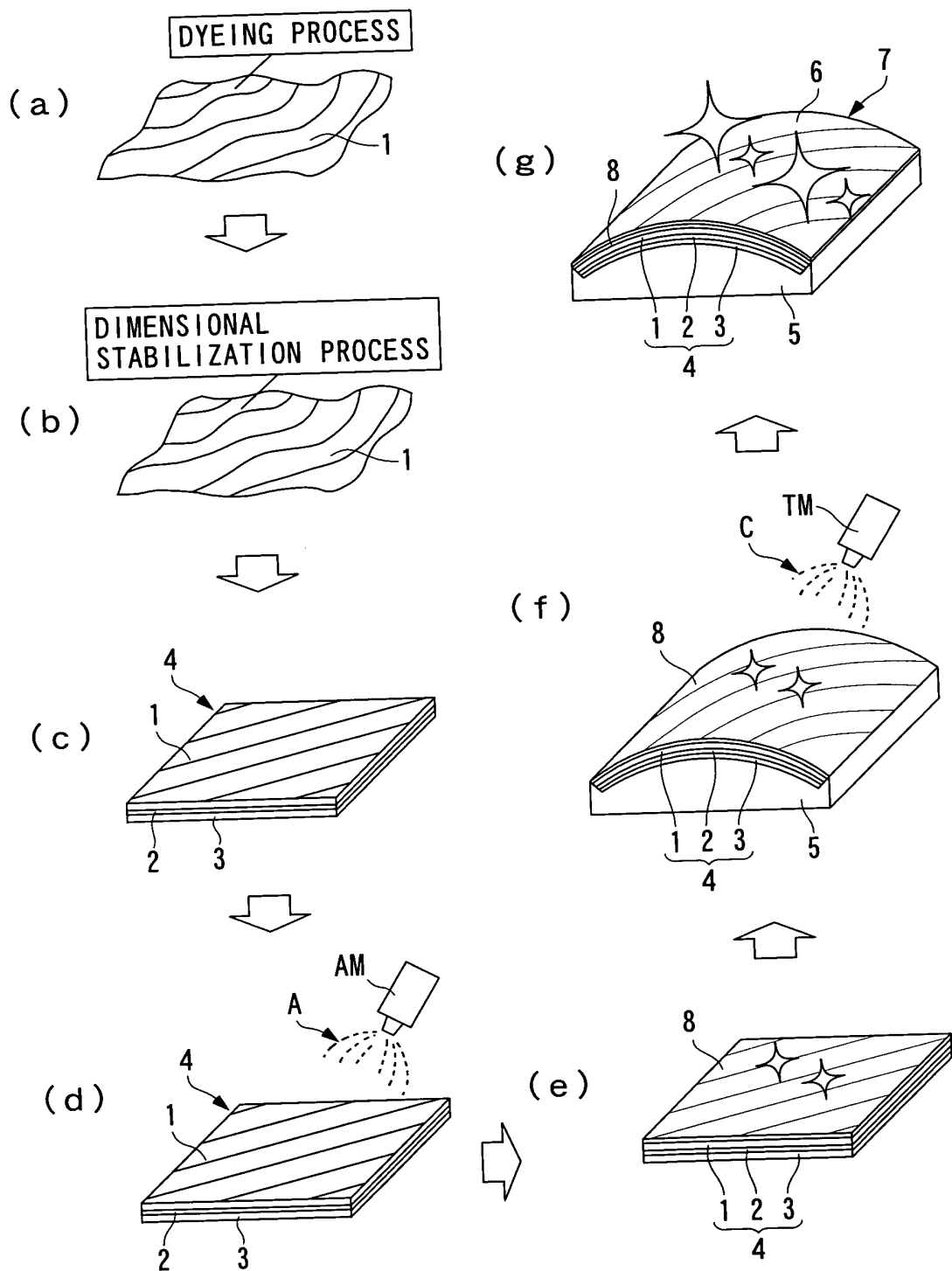


COATING



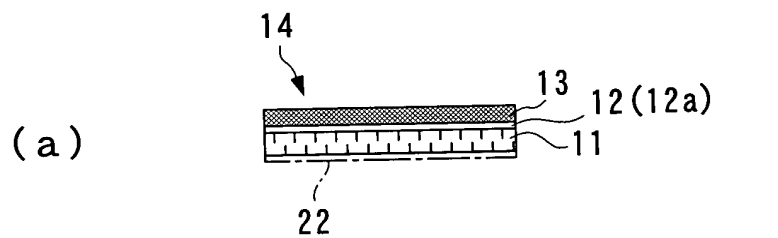
106T60-26629B60

FIG. 3

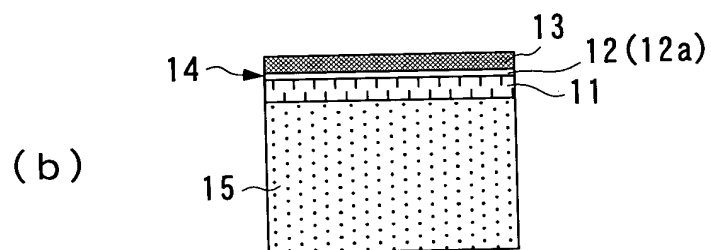


0962997-091901

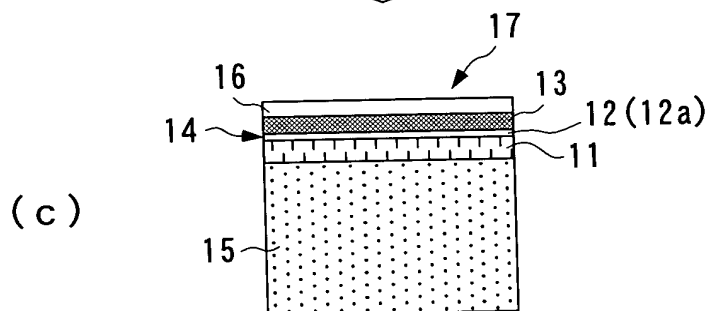
FIG. 4



INJECTION MOLDING

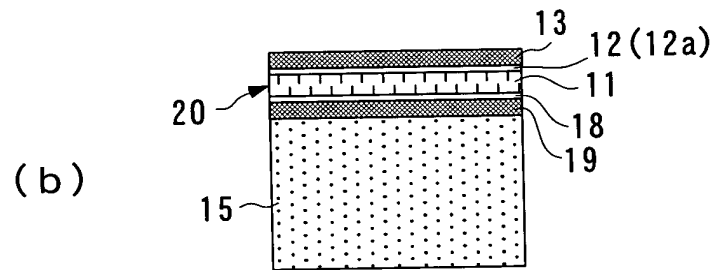
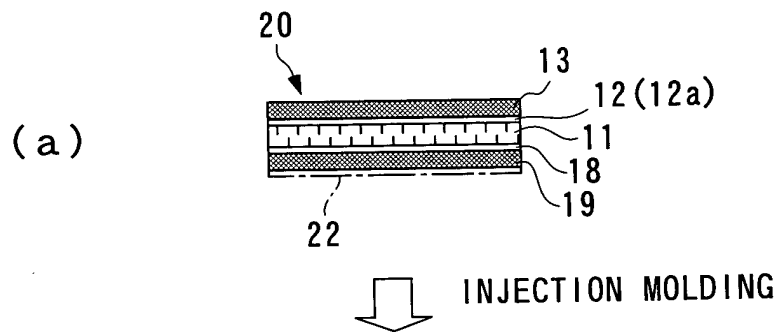


COATING

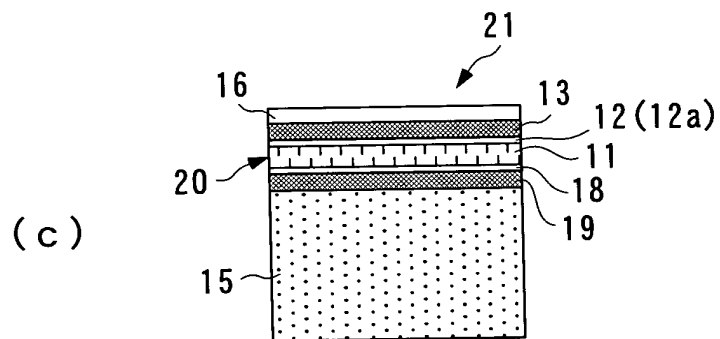


TOP SECRET 6629860

FIG. 5



COATING



09862997-091904

FIG. 6

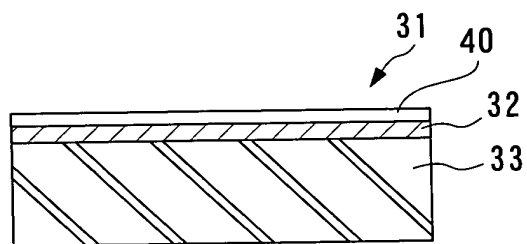


FIG. 7

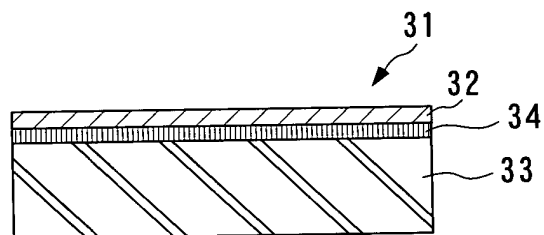
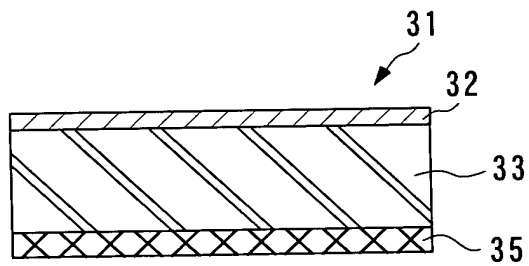


FIG. 8



106T60" 26629860

FIG. 9

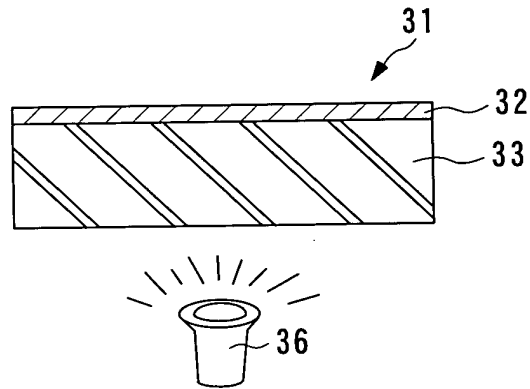


FIG. 10

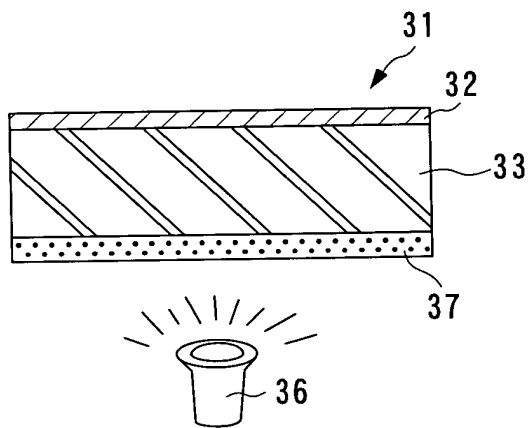
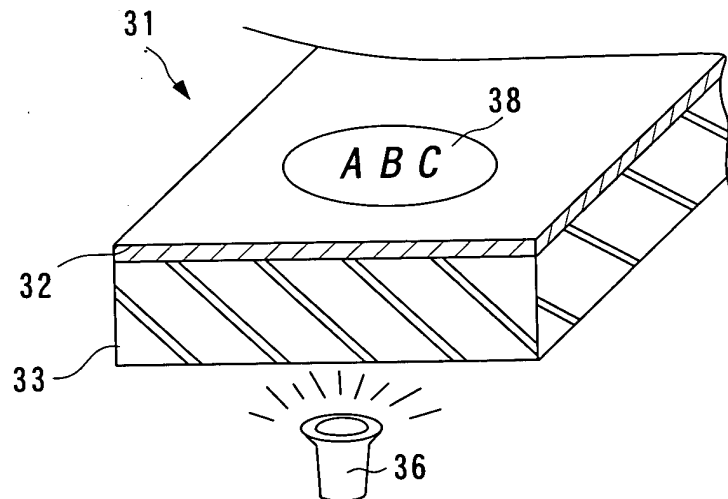


FIG. 11



106T60-46629860

106T50-46629860

FIG. 12

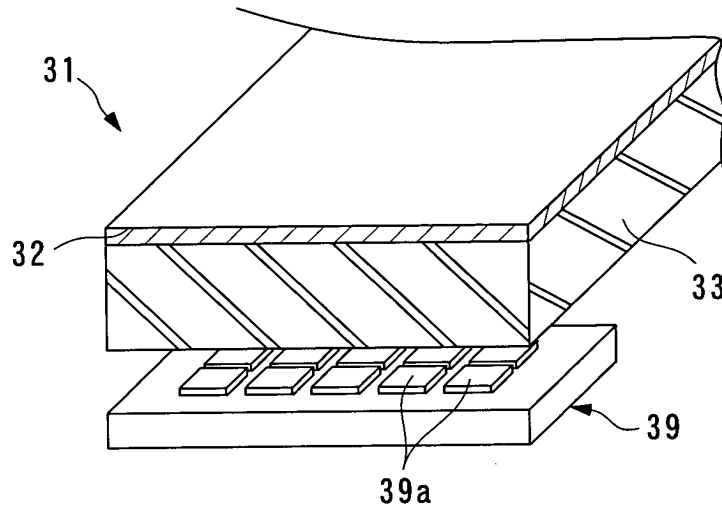


FIG. 13

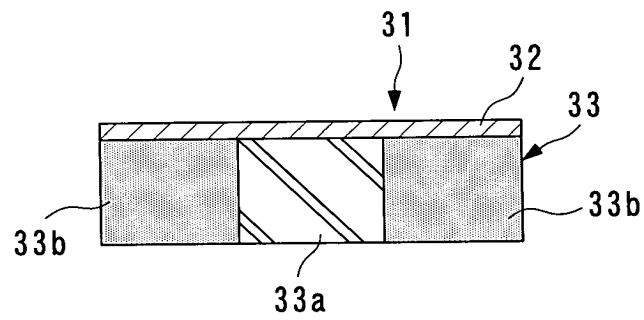




FIG. 14

